

Work Order ID 132976

Wednesday, May 20, 2015 11:44:38 AM

132976

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Item ID: 647.3804

Revision ID:

Item Name: Lower Cutter Assy High

Start Date: 5/20/2015 Start Qty: 2.00

Required Date: 5/20/2015 Req'd Qty: 2.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: MAY 20 2015

Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
647.3800	n/c

110	Pick Kit	0.00							
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110

Packaging

Memo

Packaging

120		0.00							
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120

Small Fab

Memo

Small Fab

Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

A/R RTV LOCTITE 598: 131142
exp. date: 11/16

130	QC5- Inspect part completeness to step on W/O	0.00							
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130

QC

Memo

Quality Control

DAS
38
9-89

JUL 06 2015

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Item ID: 647.3804 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lower Cutter Assy High
 Start Date: 5/20/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 5/20/2015 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <u>CCK 27</u>	0.00							
140									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER IAW MPP-120***								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

② J.A. ^{DA}27 JUL 07 2015

ML5 JUL 07 2015

ML5 JUL 07 2015

Picklist Print

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Work Order ID: 132976

132976

Parent Item: 647.3804

647.3804

Parent Item Name: Lower Cutter Assy High

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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646.9701		Manufactured	No			110	Each	10.0000	1	2			
646.9701									**	2		15/07/02	
Cutter Sub Assembly													

Location	Loc Qty	Loc Code
MF	10	
121149	4	
127683	3	
127684	3	

NAS1149FN832P		Purchased	No			110	Each	3,464.000	6	12			
NAS1149FN832P									**			15/07/02	
Washer													

Location	Loc Qty	Loc Code
ST260a	1790	
125268	1790	
st268	1674	
125268	725	
M130388	949	

Picklist Print

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Work Order ID: 132976

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Parent Item: 647.3804

647 3804

Parent Item Name: Lower Cutter Assy High

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

MS21042L08

Purchased

No

110

Each

1,156.000

3

MS21042L 08

Nut

**

6

BB 15/07/02

Location

Loc Qty

Loc Code

CA	101
m129682	101
ST260a	692
m131697	692
ST304	363
123900	16
m128401	102
m130325	15
m131317	230

6

MS27039-08-19

Purchased

No

110

Each

573.0000

3

MS27039-08-19

Screw

**

6

BB 15/07/02

Location

Loc Qty

Loc Code

ST273A	460
m131317	460
ST281	113
m131264	113

6

647.3902

Manufactured

No

110

Each

11.0000

1

647 3902

Lower Deflector Assembly, High

**

2

BB 15/07/02

Location

Loc Qty

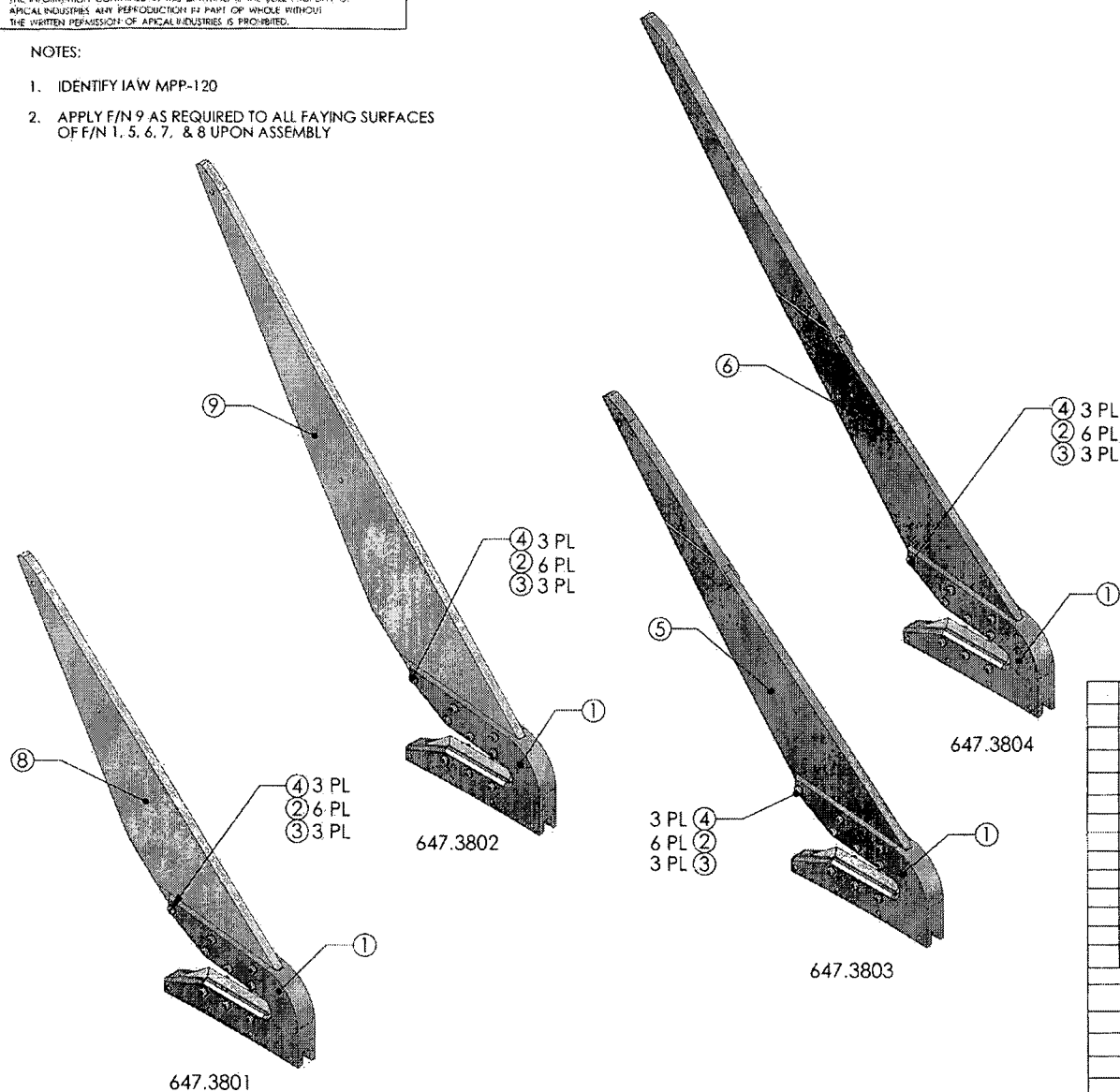
Loc Code

cck053	11
124694	11

2

1. IDENTIFY IAW MPP-120
2. APPLY F/N 9 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 5, 6, 7, & 8 UPON ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVE
	LAST PROTOTYPE REVISION: PP1		INC
INC	INITIAL RELEASE	06/06/08	P. SPAYCO

[illegible]